

Auto Styling **TRUCKMAN**

A GUIDE TO REMOVAL AND REFITTING GLS SLIDING SIDE WINDOWS



Auto Styling
TRUCKMAN

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Notice

Before carrying out any work, test the canopy with a hose set to a spray pattern (to simulate rainfall). This will show the presence and location of any water ingress.

Please note, the windows are not designed to withstand the direct use of a pressure washer and caution should be taken before undertaking work if a leak is reported after a pressure washer has been used.

NEED ADVICE?

Contact us on 01384 485 405
or fitting@autostylinguk.com



Please read this guide carefully. If you have any questions regarding these instructions call 01384 485 405 or email fitting@autostylinguk.com.

TOOLS

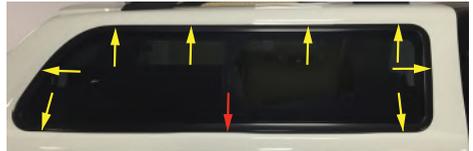
Masking Tape & Pencil
PH No.2 Screwdriver
Silicone sealant (Black recommended)

Silicone or Multi-purpose wipes.
If new widow is to be fitted;
Drill/driver with 2.5mm & 3.5mm bits.

REMOVAL



1. Apply masking tape around the frame to protect the paintwork.



2. The arrows show the approximate positions of the retaining screws. The red arrow indicates the screw is in the outer glass channel, the yellow ones are set into the inner channel.



3. Slide open the rear section of the window and locate the fixing screws within the inner channel of the frame.



4. Mark the positions of the screws onto the masking tape. This will help locate the positions later.



5. Carefully remove the screws taking care not to damage the heads.



6. Repeat the process with the front window.



7. Slide both of the windows to the centre.



8. Ease the top of the frame out of it's recess then, stretching the frame slightly, remove both pieces of glass.

LUXURY TOPS



9. Locate, mark and remove the final centre screw.



10. The frame can now be withdrawn from the canopy.



IF A NEW WINDOW UNIT IS BEING FITTED CONTINUE WITH STEP 11.
IF THE SAME WINDOW IS BEING RE-FITTED THEN SKIP TO STEP 16.



11. Remove the glass from the new frame and offer it up to the aperture.

12. Holding it firmly in place, drill fresh 2.5mm pilot holes for the screws. (These should be no less than 10mm away from the originals)

13. Mark the positions of the new holes on the masking tape and remove the frame.



14. Open the holes in the frame to 3.5mm to prevent the screws from binding.

15. Before fitting the new frame, fill the old screw holes in the canopy with a dab of sealant.



16. Apply a generous bead of sealant around the top and sides of the frame.



17. Insert the frame in the canopy then secure it with the centre screw.

LUXURY TOPS

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18. Fit the glass into the frame.



19. Insert the remainder of the screws making sure the heads will not foul the glass. (use fresh ones if the heads of the old ones are damaged)



20. Check the windows slide and lock correctly then wipe off the excess sealant-



21. - before peeling off the masking tape.



22. Use silicone or multi-purpose wipes for the final finish. Check there is a continuous fillet of sealant along the top and sides of the window. If necessary, apply a little more sealant then clean-up using the wipes as before.

CATCH ADJUSTMENT

1. Remove the 2 x Phillips screws from the inside of the catch.

2. Using a sharp knife, trim away the light shaded area in the picture right)



3. So that it looks like this.

4. Removing the material as described will allow the catch to be positioned slightly nearer the edge of the glass. This will allow a more positive engagement on the strike.



5. Re-fit the outer part of the catch then reinsert and tighten the screws.

6. Check the operation of the catch. There should be a 'click' as the catch engages on the strike.