

# ***AutoStyling*** **TRUCKMAN**

CLASSIC TOPS

FITTING INSTRUCTIONS



**TOYOTA HILUX MK6-7** EXTRA CAB

**Please read these instructions carefully. If you have any questions regarding the fitting of this item call 0845 6444704 or email [fitting@autostylinguk.com](mailto:fitting@autostylinguk.com).**

**Failure to comply with these instructions may affect any warranty considerations**

## KIT CONTENTS



1 x Classic Hardtop



1 x Protective Tape (Roll)



6 x M8 Bolts



6 x Fixing Plates

**Tools Required**  
13mm Spanner  
13mm Socket  
Drill  
Drill Bits (3 & 9mm)  
Silicon Sealant



6 x Large M8 Washers



6 x Nylock Nuts

Also includes:  
1 x VHB Wipe  
2 x Rear Door Keys

## PREPARATION

**1. Gel Coat Top**

Remove the shrink wrap packaging, retrieving the fitting kit before disposal.

**1. Painted Top**

Remove the cardboard packaging and the fitting kit carefully from the pallet.



**2. Remove the bolts, washers, fixing plates & nuts from the kit.**



**3. Thoroughly clean the pickup's rear window and the hardtop's bulkhead window.**



**4. Wipe down the top of the vehicle bed.**

**OVER RAIL BED LINERS** can cause the hardtop to leak due to an uneven surface. Therefore, Auto Styling Truckman highly recommends converting to or replacing with an under rail bed liner.



**5. From the front the load bed, measure and mark the side rails as follows:**

**Extra Cab:** 200mm, 900mm, 1650mm

**Tip:** Use masking tape & pencil. Continue the lines to the inside of the bed liner to aid alignment later. Mark a cross on top, 15mm from the inside.





**6.** Drill a 3mm pilot hole 15mm from the inside edge at each mark. Drill again with an 9mm bit.

**NEED ADVICE?**

Contact us on 0845 644 4704  
or [fitting@autostylinguk.com](mailto:fitting@autostylinguk.com)



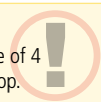
**7.** Remove all swarf and paint the holes with a zinc rich primer to prevent corrosion.



**8.** Lift the hardtop onto the bed (over the ladder rack).

**HEAVY LIFTING**

We recommend the use of 4 people to lift the hardtop.



**9.** Insert padded wedges between the top and the cab to hold the top as far back as possible (without forcing).

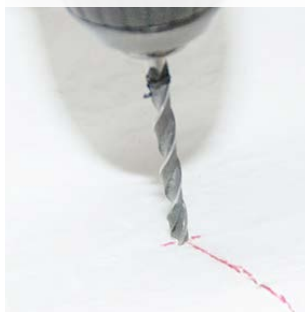


**10.** Align the top centrally and ensure that the seal under the hardtop door is just touching the tailgate.

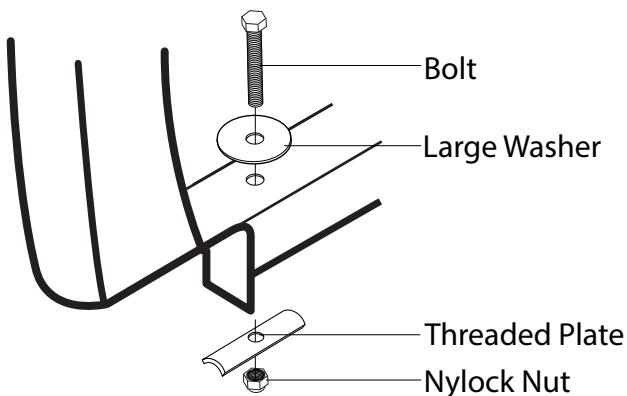


**11.** With the door closed, measure and mark the same dimensions as before onto the top (using Step 1's lines as a guide).

**12.** Drill 3mm pilot holes to line up with the original holes. Re-check hardtop alignment.



**13.** Complete the holes with a 9mm drill bit.



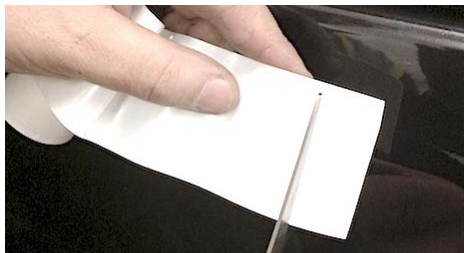
**14.** Bolt the hardtop (without nylock nut) to the vehicle as shown in the diagram and tighten to 8Nm.

**15.** Add the nylock nut (also to 8Nm).

## FITTING



**16.** Thoroughly clean the top of vehicle's tailgate.



**17.** Unroll the protective tape and cut one end square.



**18.** Partly remove the backing from the tape.



**19.** Carefully apply it to the tailgate where the door touches, rubbing outwards to remove any bubbles as you go.

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**20.** Trim the tape square at the other end.

## IMPORTANT INFORMATION

#### IMPORTANT NOTES

Bedliners **must** be underail for a good fit.  
Ensure the tailgate and side windows (if applicable) are closed when driving.  
Do not place animals in the load area without adequate ventilation.  
Do not exceed the load limit on the roof rails  
(See sticker on the hardtop)

#### MAINTENANCE

Use a light oil to lubricate the lock and hinges.  
Check the tightness of the fixing clamps / bolts.  
(*Just more than hand tight / 8Nm Torque*)

#### CLEANING

Use ordinary non-ammonia based car cleaning products and a soft or microfibre cloth.

## NOTES

## CONTACT

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#### Notice

It is important that safety warnings in the instructions are adhered to.

Do not attempt to fit this product if you are not competent to do so. Improper fitting may affect your warranty considerations. For your safety, we recommend that any wiring is performed by qualified Auto Electricians.

Due to tolerances of the vehicle fitting of this product may differ from the exact fitting specifications described in the instructions. It is the responsibility of the fitter that the product is installed correctly.

Fitting instruction revisions may be found at [www.autostylinguk.com](http://www.autostylinguk.com)