

Installation Instructions for Catloc1010 Application: Citroen Relay/Fiat Ducato/Peugeot Boxer Euro 4 engine

This CATLOC® product is a permanent installation on your vehicle. Read all instructions carefully prior to installation.

* **Permanent Fix Method:** To ensure maximum security, this product is supplied with security shear nuts and bolts. To prevent easy removal of this product, all nuts and bolts must be tightened until the nut head breaks off. This should only be done when instructed and once all final checks have taken place.



IMPORTANT - Marking and Registration Process

This product is supplied wit the CATLOC ISR catalytic converter marking and registration system. This is an integral part of the complete anti-theft solution and your catalytic converter should be marked and registered as part of this full installation process (instructions can be found inside the CATLOC ISR pack)



1. Locate the vehicle catalytic converter (CAT) and Measure the Circumference

The CAT is located along the exhaust pipe on the off side of the vehicle. Once you have located the CAT you will need to measure the circumference (this is the measurement around the outside).

2. Establish Product Setting

The product should be set approximately 15-18mm smaller than the circumference measurement. With the large plate inside the small plate locate the nearest holes to the desired product setting. Insert two M8 x 20mm coach bolts from the centre of the product facing out. Fit washers and security nuts. Test fitment. If incorrect repeat these steps until fitment is confirmed.

3. Remove Exhaust Mounting Bolts and Locate Chain

Locate and remove two M8 bolts that mount the exhaust mounting bracket. Feed Chain Attachment over the mounting bracket leaving both ends free to dangle near to the CAT.

Replace existing bolts with security bolts and washers.

4. Attach Chain.

Bring either end of the chain back to the flange of the product. Insert M8 x 50mm bolt through fixing hole, ensuring it passes through the chain link and fit washer and security nut. Repeat this process for the other end of chain so that both ends are attached. With all components fitted and fitment confirmed, use *** Permanent Fix Method** on all nut and bolt fixings.

