

# Installation Instructions for Catloc1013 Mercedes-Benz Sprinter Euro 4, 5, 5B & 6

This CATLOC® product is a permanent installation on your vehicle. Read all instructions carefully prior to installation.

\* **Permanent Fix Method:** To ensure maximum security, this product is supplied with security shear nuts. To prevent easy removal of this product, all nuts must be tightened until the nut head breaks off. This should only be done when instructed and once all final checks have taken place.



## **Replace Exhaust Mounting Bolt**

In engine bay remove existing M8 exhaust bolt and replace with security bolt using installation tool provided. This is a one way bolt and cannot be easily undone once fitted.

#### **Locate Catalytic Converter**

This vehicles catalytic converter is located over the forward transmission cross member on the offside side of the gearbox.

## **Establish Product Setting 1 of 2**

Feed the large adjustable plate around the catalytic converter. So that the dome head is touching and the thread is facing away from the catalytic converter, place both M8x20mm coach bolts in the correct adjustment slot on the large plate.

#### **Establish Product Setting 2 of 2**

Locate the small plate over the thread and secure with washers and security nuts. Once in place their should be a gap of approximately 15mm between the two flanges. Insert one M8x30mm coach bolt through the rear flange hole and secure with washer and security nut.

### Fitting Chain Attachment 1 of 2

Position the last link of one end of the chain between the rear two holes in the product flange. Once in position, fit M8x30mm coach bolt, washer and security nut.

## Fitting Chain Attachment 2 of 2

Locate the remaining M8x30mm coach bolt through the CATLOC cross member bracket and insert bolt thread through the last link at the free end of the chain, and then through the nearside hole in the forward transmission cross member as shown. Fit washer and security nut.

Note: The chain should not be tensioned and should remain flexible once in final position.

## **Position CATLOC and Check Fitment**

With all components fitted, position product to ensure that the retaining chain is away from both the gearbox and anti-roll bar. Once position is confirmed, use \* **Permanent Fix Method** on all nut fixings.

\* Please note the CATLOC anti-roll bar bracket will still rotate once tightened. This does not affect the security.

#### **IMPORTANT - Marking and Registration Process**

This product is supplied wit the CATLOC ISR catalytic converter marking and registration system. This is an integral part of the complete anti-theft solution and your catalytic converter should be marked and registered as part of this full installation process (instructions can be found inside the CATLOC ISR pack.