

This CATLOC® product is a permanent installation on your vehicle. Read all instructions carefully prior to installation.

\* **Permanent Fix Method:** To ensure maximum security, this product is supplied with security shear nuts and bolts. To prevent easy removal of this product, all nuts and bolts must be tightened until the nut head breaks off. This should only be done when instructed and once all final checks have taken place.



### IMPORTANT - Marking and Registration Process

This product is supplied with the CATLOC ISR catalytic converter marking and registration system. This is an integral part of the complete anti-theft solution and your catalytic converter should be marked and registered as part of this full installation process (instructions can be found inside the CATLOC ISR pack)



### 1. Locate the vehicle catalytic converter (CAT) and Measure the Circumference

The CAT is located along the exhaust pipe on the off side of the vehicle. Once you have located the CAT you will need to measure the circumference (this is the measurement around the outside).



### 2. Establish Clamp Setting

The clamp should be set approximately 15-20 mm smaller than the circumference measurement. With the large plate inside the small plate locate the nearest holes to the desired product setting. Insert two M8 x 20mm coach bolts from the centre of the product facing out. Fit washers and security nuts. Test fitment. If incorrect repeat these steps until fitment is confirmed.



### 3. Locate Clamp on Catalytic Converter

Locate the clamp to the forward section of the catalytic converter as shown.



### 4. Attachment Chain

Feed the attachment chain through two sub frame holes as shown.



## 5. Attaching the Clamp and Chain

With clamp in position around the CAT. Bring the chain down and position between the flange. Insert M8 x 40mm coach bolt through left flange fixing hole, ensuring it passes through chain link, and secure with washer and shear nut.



## 7. Final Check and Permanent Fix

Insert second M8 x 40mm coach bolt through right flange fixing hole, and secure with washer and shear nut.

With all components fitted and position is confirmed, use \* **Permanent Fix Method** on all nut fixings.