

Installation Instructions for Catloc 1040 Ford Transit Rear Wheel Drive using 2.0L Panther EcoBlue Engine

This CATLOC® product is a permanent installation on your vehicle. Read all instructions carefully prior to installation.

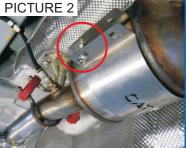
* **Permanent Fix Method:** To ensure maximum security, this product is supplied with security shear nuts and bolts. To prevent easy removal of this product, all nuts and bolts must be tightened until the nut head breaks off. **This should only be done when instructed**



IMPORTANT - Marking and Registration Process

This product is supplied with the CATLOC ISR catalytic converter marking and registration system. This is an integral part of the complete anti-theft solution and your catalytic converter must be marked and registered as part of this full installation process (instructions can be found inside the CATLOC ISR pack).

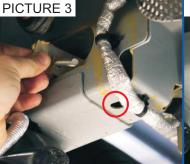




STEP 1. (Picture 1 & Picture 2)

Locate large clamp over the rear catalytic converter (Picture 1).

Insert M8x30mm carriage bolt through the rear fixing hole of the clamp. Fit washer and security shear nut. (picture 2).





STEP 2. (Picture 3 & Picture 4)

Locate bolt bracket through the side channel in the chassis so that bolt thread drops through the hole circled (Picture 3).

Ensure bracket sits flat and locate towards rear of hole as shown (Picture 4).





STEP 3. (Picture 5 & Picture 6)

Fit chain end bracket to the end link (twisted) of the chain and locate over bolt thread as shown (Picture 5).

Locate securing bracket over the chain end bracket and fit washer and security shear nut (Picture 6).





STEP 4. (Picture 7 & Picture 8)

With chain in place, fit remaining chain end bracket through the free end of chain. Insert M8x55mm carriage bolt through the square hole in bracket, (Picture 7).

Locate chain end bracket on top of remaining fixing hole in clamp. Insert bolt thread through hole and fit washer and security shear nut (Picture 8).



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STEP 5. (Picture 9 & Picture 10)
Before tightening bolts position clamp along catalytic converter so that there is a little play on the chain (Picture 9).

Check fitment and *Permanent fix all nut fixings (Picture 10)